

INSTALLATION INSTRUCTIONS 2-4MM MATRIX SYSTEM SLIP RESISTANT HIGH BUILD EPOXY BASE SYSTEM



PREPARATION

- Ensure the concrete is sufficiently cured to the recommended minimum of 28 days from completion.
- Diamond grind or Polyvac the substrate. The surfaces must be clean, dry, and free from all traces of loose material, old coatings, curing compounds, release agents, laitance, oil, and grease, etc. This must be completed by diamond grinding or a suitable cleaning method.
- To check that all traces of oil and other contaminants have been completely removed, sprinkle a few drops of water over the surface. If all water is quickly absorbed, the surface is sufficiently oil and grease-free.
- If water forms into globules that remain on the surface, further thorough treatment of the substrate is necessary.
- Substrate compression strength should be at least 25MPa, cohesive bond strength at least 1.5MPa, and moisture content below 4%.
- Repair and fill cracks with EPO100EP Epoxy Putty or Concrete Repair Kit.

**The surface must be dry before the application of the product.
Acid or wet etching is not recommended.**

PRIME COAT

- Apply a prime coat of EPO100T® Tinted Epoxy at a rate of 6m²/L, 10% of 150 Epoxy Thinners is recommended depending on the substrate.
- Leave to cure for approximately 24 hours or until touch dry.

FLOOD COAT AND SAND BROADCAST

- Apply a second coat of EPO100T® Tinted Epoxy at a rate of 1m²/L, 5% of 150 Epoxy Thinners is recommended depending on the substrate.
- Wearing spike shoes, evenly broadcast Silica Sand until refusal, ensuring the entire floor has dry sand showing.
 - Full broadcast: 6-8m²/20kg bag or 8-10m²/25kg bag.
 - Using -1 + 250 Silica Sand is expected to meet P4-P5 slip ratings.
- Leave to cure for approximately 24 hours or until touch dry.

**Do not walk over sanded areas after the broadcast.
Entrapment coat must be applied 24 hours after sand broadcast.**

ENTRAPMENT COAT

- Remove excess and unbound sand from coating using a garden blower or vacuum.
- Apply an entrapment coat of EPO100T® Tinted Epoxy at a rate of 4m²/L, 10% of 150 Epoxy Thinners is recommended depending on the substrate.
- Do not allow the epoxy to pool as this will result in an uneven texture.
- Leave to cure for approximately 24 hours or until touch dry.
- Full chemical cure in 7 days.

Coverage rates may vary depending on the porosity of the substrate.

Independent slip testing is to be conducted after application to provide certified documentation that the coating meets or exceeds the required slip rating.



Refer to individual TDS & SDS for mixing instructions, pot life, recommended PPE during preparation & application of products.