HYPER FLAKE SIGNATURE SERIES GRIP FINISH

SLIP RESISTANT, 5 COAT, UV STABLE SEAMLESS EPOXY SYSTEM





PREPARATION

- Ensure the concrete is sufficiently cured to the recommended minimum of 28 days from completion.
- Diamond grind or Polyvac the substrate. The surfaces must be clean, dry, and free from all traces of loose material, old coatings, curing compounds, release agents, laitance, oil, and grease, etc. This must be completed by diamond grinding or a suitable cleaning method.
- To check that all traces of oil and other contaminants have been completely removed, sprinkle a few drops of water over the surface. If all water is guickly absorbed, the surface is sufficiently oil and grease-free.
- If water forms into globules that remain on the surface, further thorough treatment of the substrate is necessary.
- Substrate compression strength should be at least 25MPa, cohesive bond strength at least 1.5MPa, and moisture content below 4%.
- · Repair and fill cracks with EPO100EP Epoxy Putty or Concrete Repair Kit.

The surface must be dry before the application of the product.

Acid or wet etching is not recommended.

PRIME COAT

- Apply a prime coat of EPO100T® Tinted Epoxy at a rate of 6m2/L, 5% of 150 Epoxy Thinners is recommended depending on the substrate.
- Leave to cure for approximately 24 hours or until touch dry.

BASE COAT, HYPER FLAKE SIGNATURE SERIES AND QUARTZ SHIELD BROADCAST

- Mix the Hyper Flake Signature Series together in the box or bucket prior to your broadcast to allow for flakes and fines to be even throughout the dry mix.
- Mix 1.5kg (or 1 Litre) of Quartz Shield per 4.5kg box of Hyper Flake Signature Series.

If Installed correctly, the system should achieve the following;

- Quartz Shield 25: P5 Slip Rating
- Quartz Shield 40: P4 Slip Rating
- Apply a second THIN coat of EP0100T® Tinted Epoxy at a rate of 6m2/L, 10% of 150 Epoxy Thinners is recommended depending
 on the substrate.
- Wearing spike shoes and whilst the coating is still wet, broadcast the Hyper Flake Signature Series and Quartz Shield mix up and
 out evenly until refusal, avoid throwing the mix directly at the floor as you will experience clumping.
 - Hyper Flake Signature Series coverage: 8 12m2/4.5kg box.
- Leave to cure for approximately 24 hours or until touch dry.

If applying a second coat more than 72 hours after the prime coat, lightly sand the floor prior to application.

If the base coat of EPO100T® is applied too thick the 'fines' of the Hyper Flake Signature Series will be swallowed by the epoxy, causing the finish to be uneven. The application is based on a full broadcast of Hyper Flake Signature Series.

Continuously change your position when broadcasting, throwing the flake at a distance may cause the quartz to separate from the flake.



Refer to individual TDS & SDS for mixing instructions, pot life, recommended PPE during preparation & application of products.

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ENTRAPMENT COAT

- Broom the surface to knock off any sharp flake or quartz.
 Do not sand the flake and quartz prior to the entrapment coat.
- Use a garden blower or vacuum to remove excess and unbound flakes or quartz from the surface.
- While wearing spike shoes, apply the first coat of Sparta60 Polyaspartic at a rate of 4m2/L.
- · Leave to cure for approximately 24 hours or until touch dry.

UV TOP COAT

- Apply a second coat of Sparta60 Polyaspartic at a rate of 6m2/L.
- · Leave to cure for approximately 24 hours or until touch dry.
- Full chemical cure in 7 days.

Coverage rates may vary depending on the porosity of the substrate.

The UV Top Coat must be applied within 24 hours after the Entrapment Coat.

Independent slip testing is to be conducted after application to provide certified documentation that the coating meets or exceeds the required slip rating.

